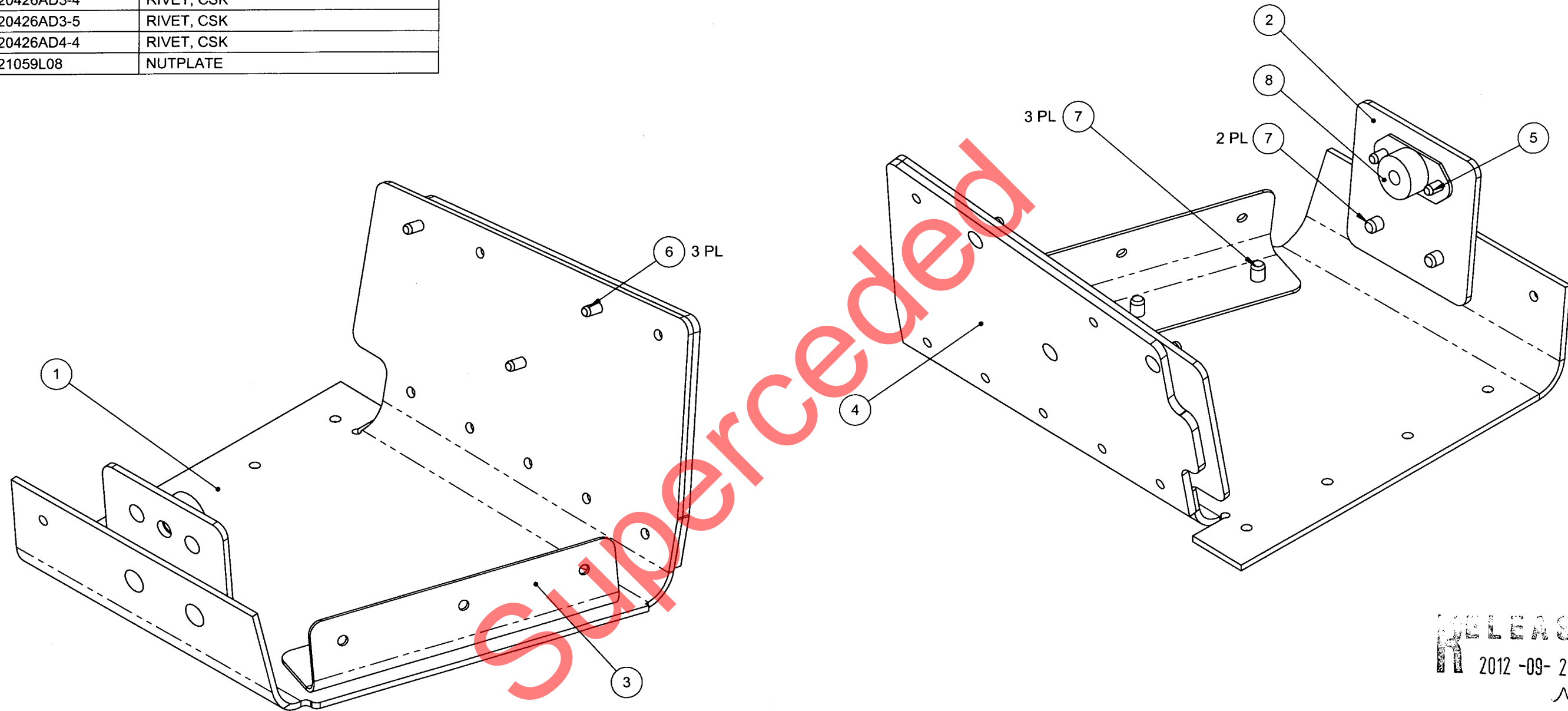


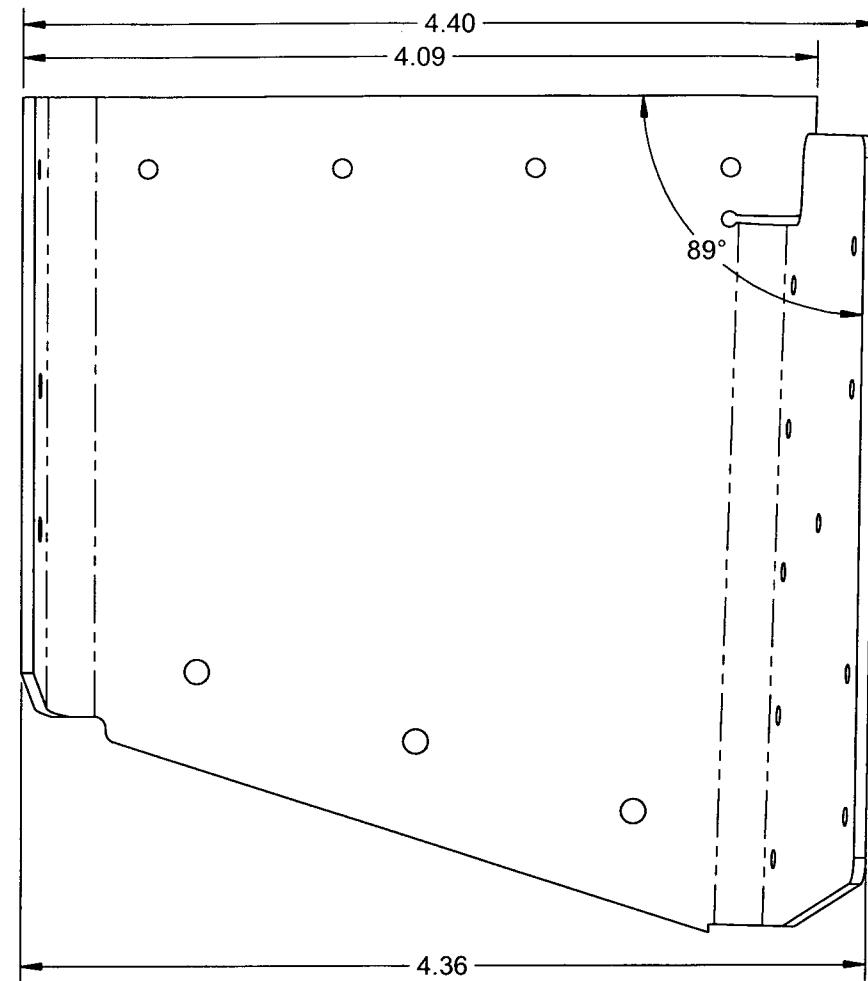
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4478-041	INTERCOSTAL 1 ASSY (LH)
1	1	D4478-1	INTERCOSTAL 1 (LH)
2	1	D4478-3	PLATE
3	1	D4478-5	FWD BRACKET
4	1	D4478-7	HINGE PLATE (LH)
5	2	MS20426AD3-4	RIVET, CSK
6	3	MS20426AD3-5	RIVET, CSK
7	5	MS20426AD4-4	RIVET, CSK
8	1	MS21059L08	NUTPLATE



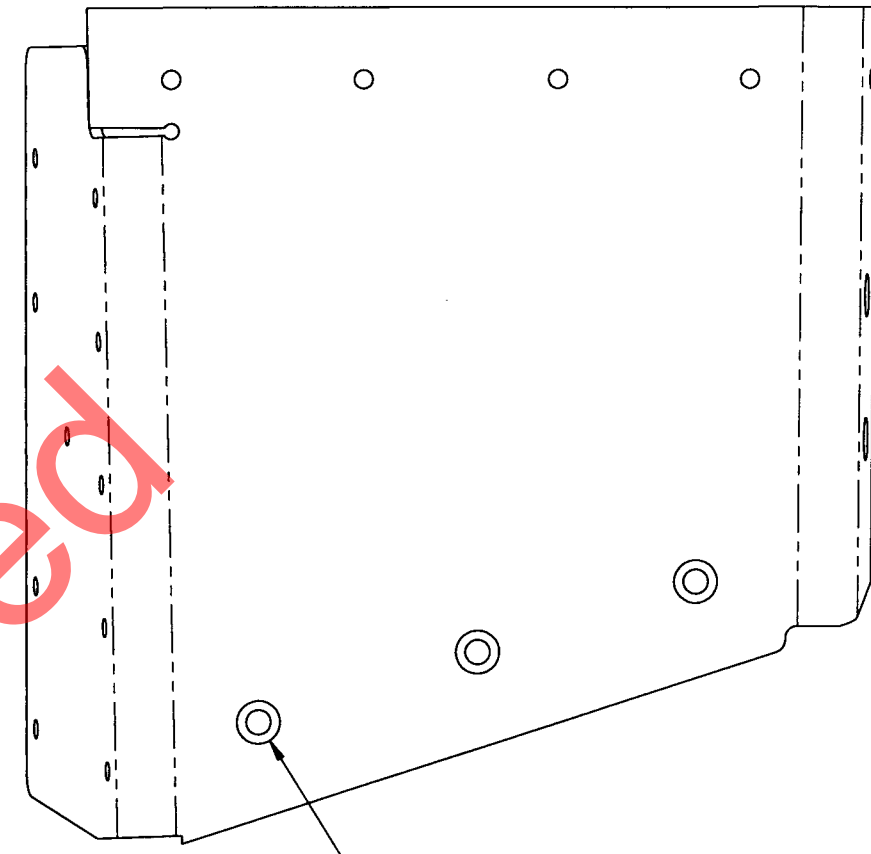
D4478-041 INTERCOSTAL 1 ASSY (LH)

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 0.26 lbs

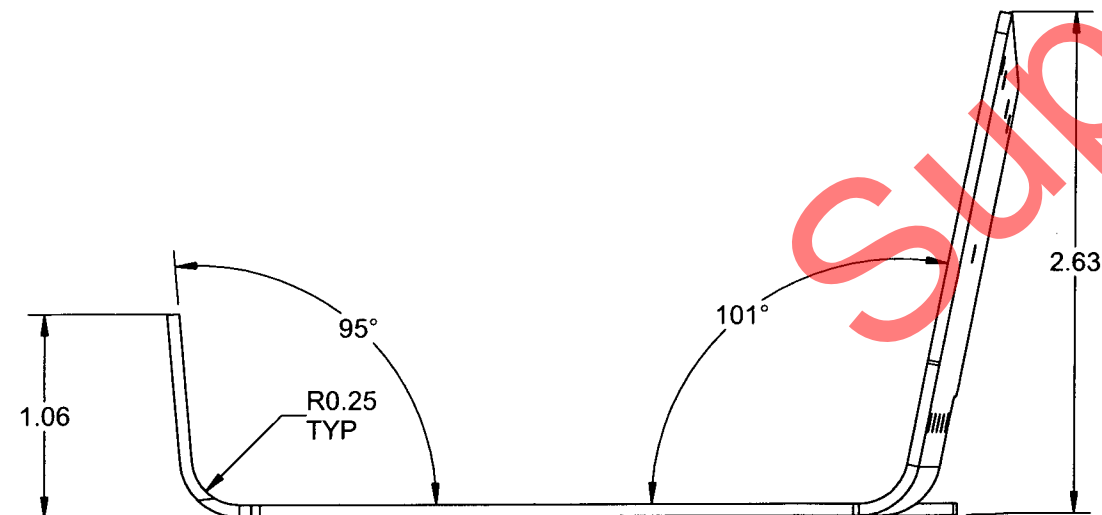
B	GENERAL REVISION SEE REV. A FOR DETAILS. -042 & -2 ADDED. PRIMER NOTE ADDED.	AJS	12.09.10
A	NEW ISSUE	AJS	12.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO. REV. B	
MFG. APPR.		D4478 SHEET 1 OF 6	
APPROVED		TITLE SCALE	
DE APPR.		INTERCOSTAL 1 ASSY NTS	
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D4478-1 INTERCOSTAL 1 (LH)



CSK Ø0.225 X100°
3 PL
(BOTTOM VIEW SUPPLEMENTAL)



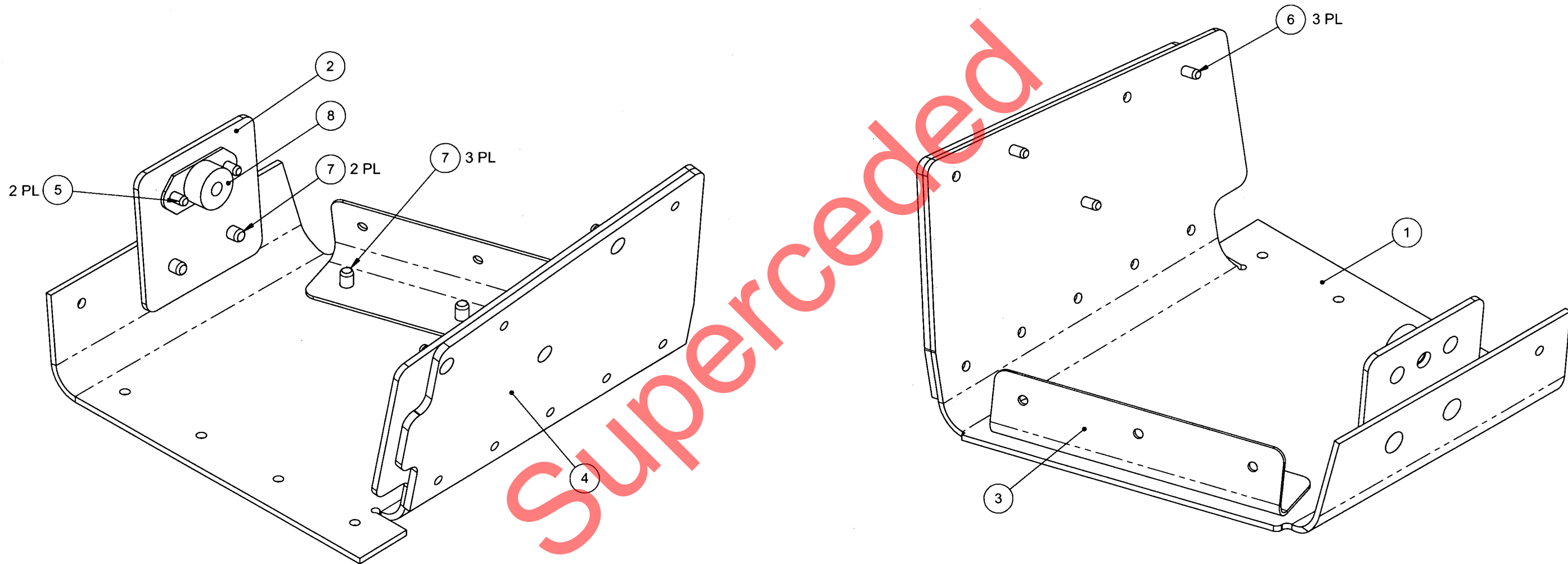
NOTES:

- 1) MATERIAL: MAKE FROM D4478-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.16 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4478	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 1 ASSY	NTS
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RELEASED
2012-09-26
MP

ITEM	QTY -042	P/N	DESCRIPTION
	X	D4478-042	INTERCOSTAL 1 ASSY (RH)
1	1	D4478-2	INTERCOSTAL 1 (RH)
2	1	D4478-3	PLATE
3	1	D4478-5	FWD BRACKET
4	1	D4478-8	HINGE PLATE (RH)
5	2	MS20426AD3-4	RIVET, CSK
6	3	MS20426AD3-5	RIVET, CSK
7	5	MS20426AD4-4	RIVET, CSK
8	1	MS21059L08	NUTPLATE

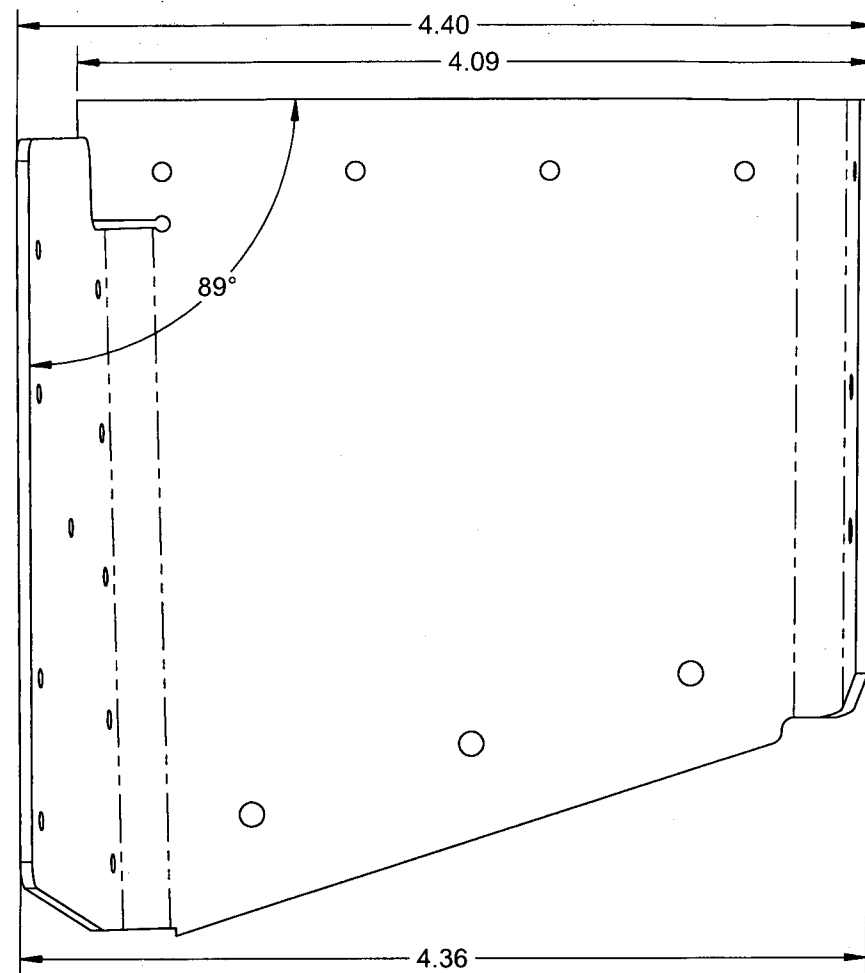


D4478-042 INTERCOSTAL 1 ASSY (RH)

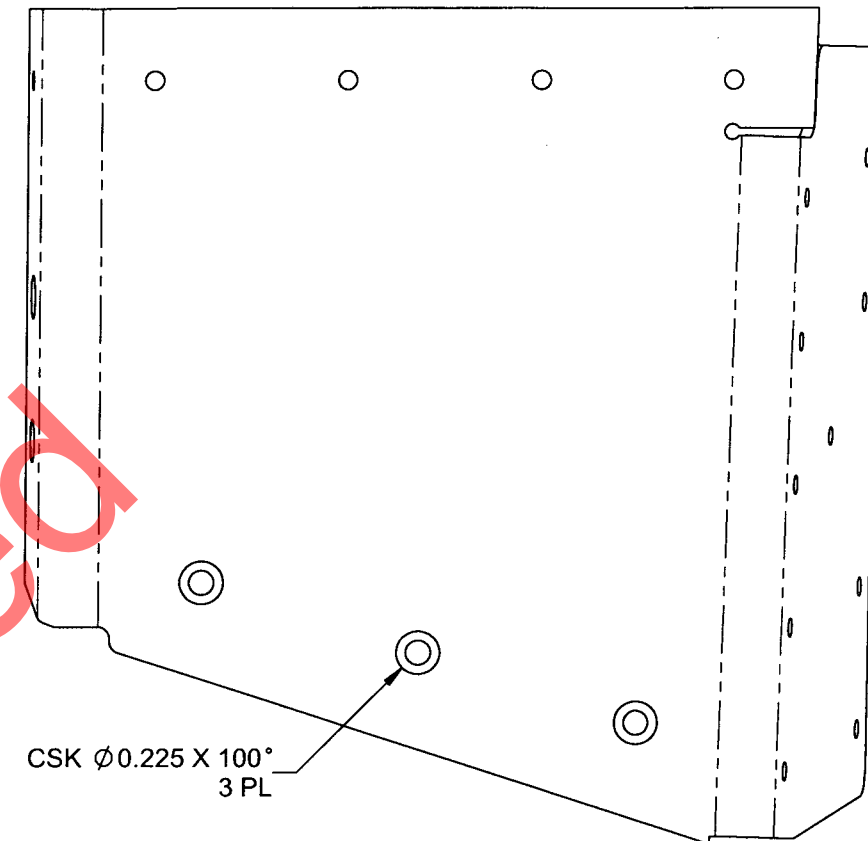
RELEASED
2012-09-26

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.26 lbs

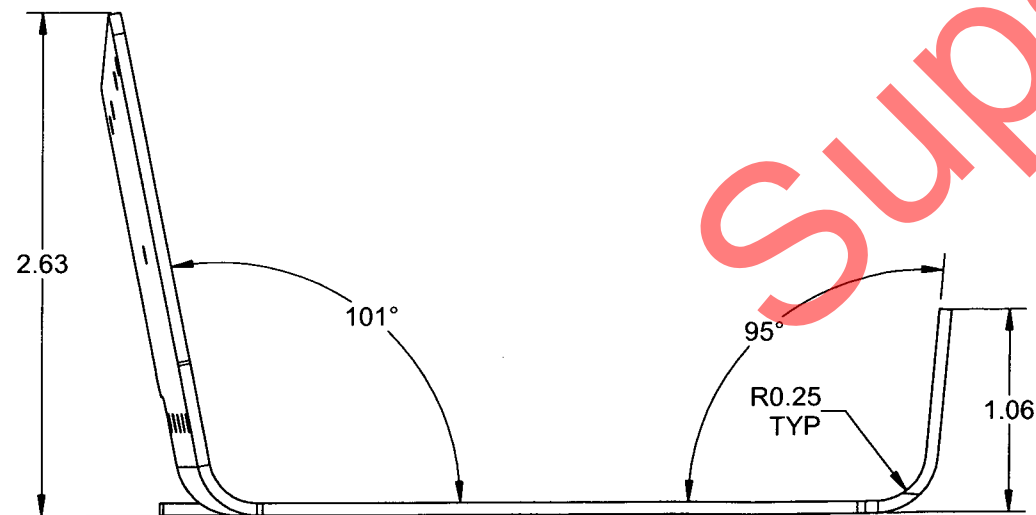
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4478	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 1 ASSY	NTS
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D4478-2 INTERCOSTAL 1 (RH)



(BOTTOM VIEW SUPPLEMENTAL)

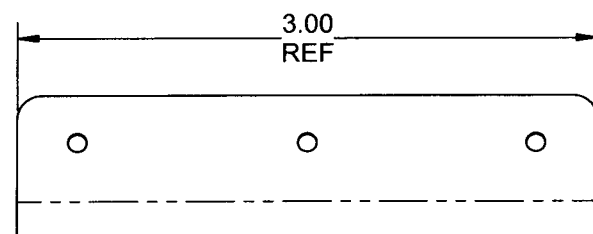
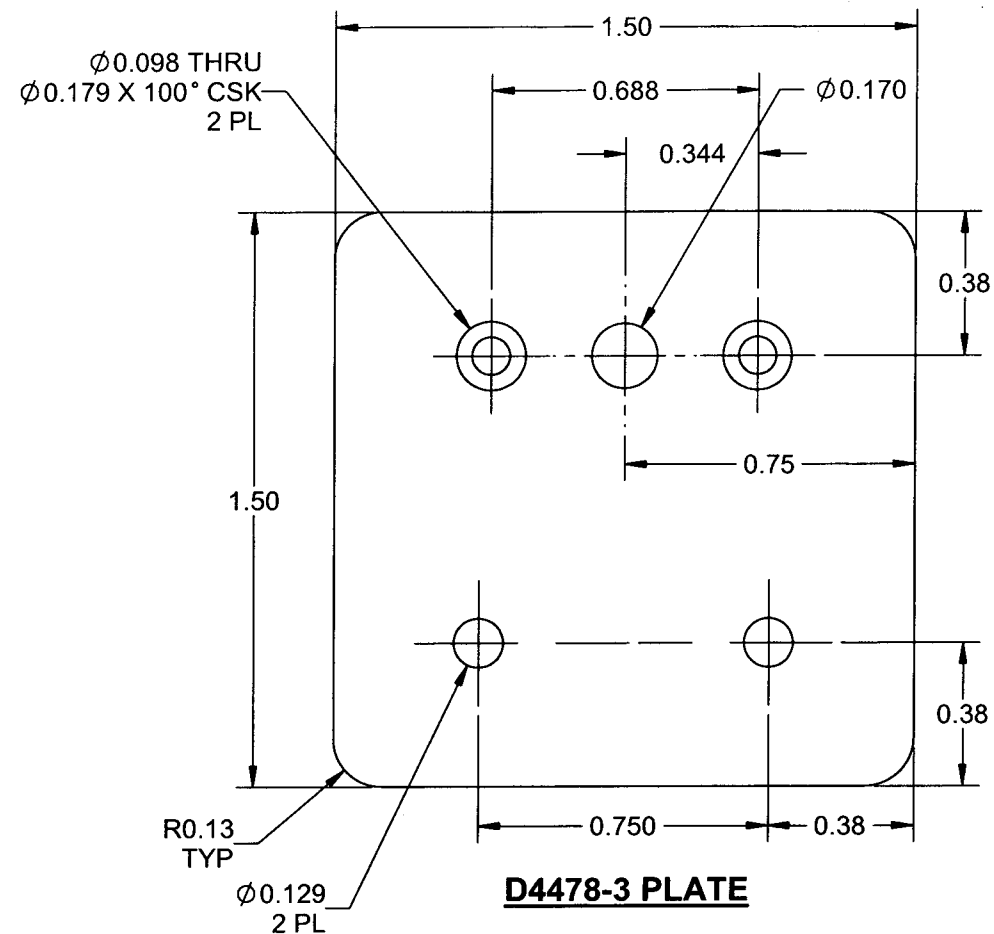


RELEASED
2012-09-26

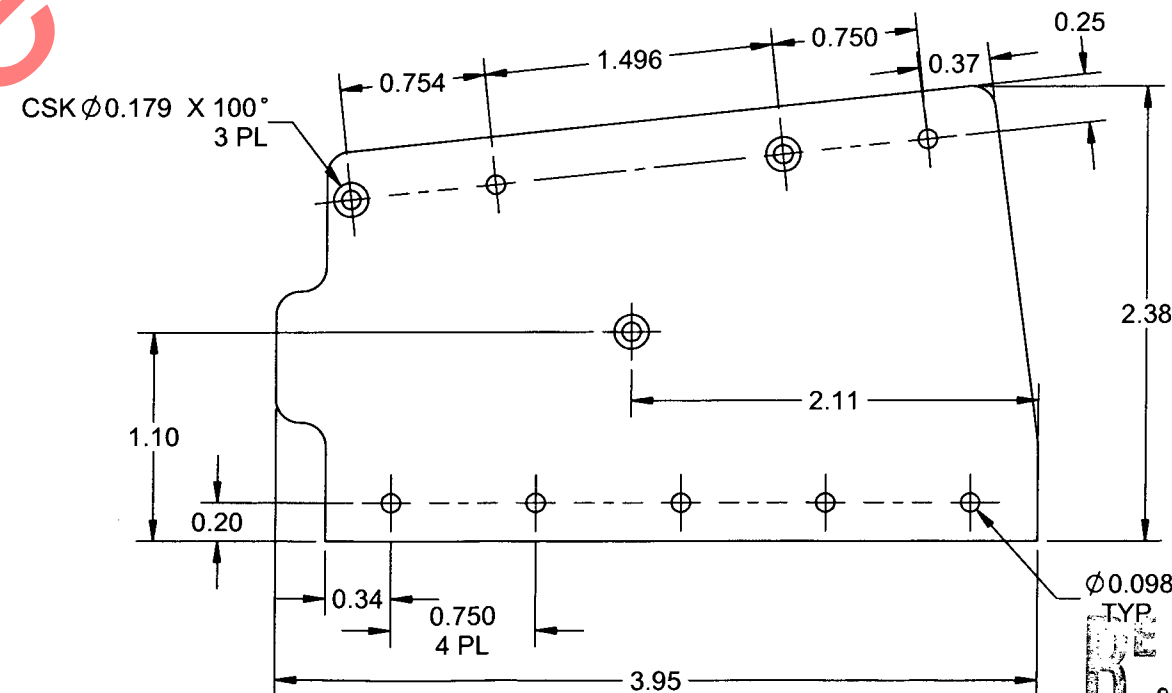
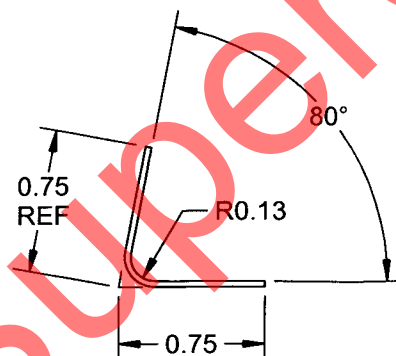
NOTES:




- 1) MATERIAL: MAKE FROM D4478-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.16 lbs

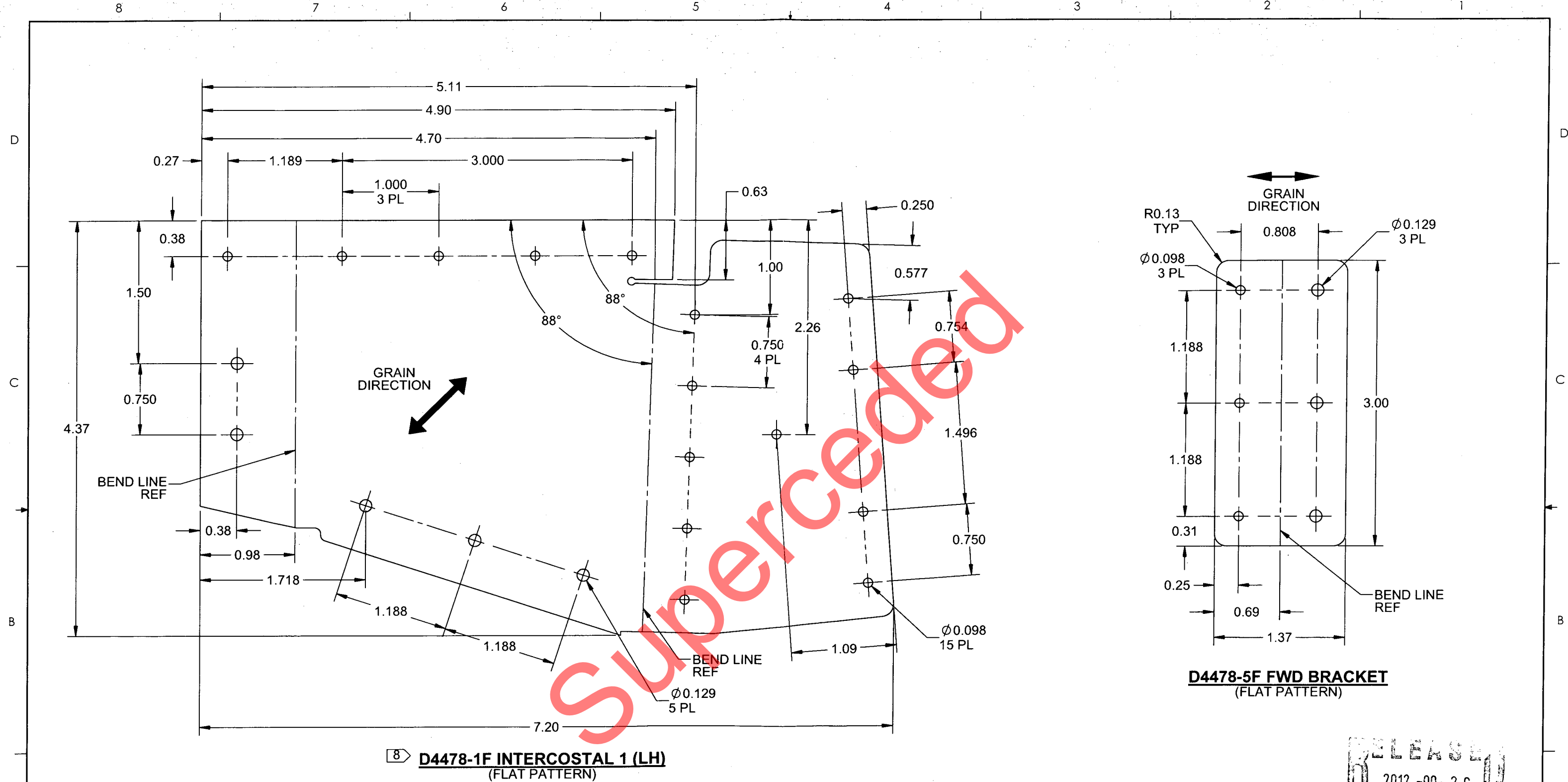
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4478	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 1 ASSY	NTS
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- NOTES:**
- 1) MATERIAL -3: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063
-5: MAKE FROM D4478-5F
-7 & -8: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.080
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT -3 & -5: 0.01 lbs
-7: 0.06
 - 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4478-7-REVB.DXF"



DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4478	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 1 ASSY	NTS
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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- NOTES:
- 1) MATERIAL -1F: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK
-5F: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.063/.032
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT -1F: 0.16 lbs
-5F: 0.01
 - 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4478-1F-REVB.DXF"

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>A.P.</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>A.P.</i>	D4478	SHEET 6 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INTERCOSTAL 1 ASSY	NTS
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